

MAY 29 2018



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

D117-1028-011
Job Sheet 178220



Part No: D117-1028-011

Job Qty: 1 ea

Part Name: EC145T2 Bearpaws with Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/29/18

Job Tracking No:

Due Date: 5/30/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A IPP REV:A 16.10.31 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/30/18	0.00	0.00	Start Up Stores/Pkg-2		MAY 30 2018
120	Packaging	1 pcs		5/30/18	0.00	0.00	Packaging1-1		MAY 30 2018
130	QC	1 pcs		5/30/18	0.00	0.00	QC4		JRB
135	DC	1 pcs		5/30/18	0.00	0.00	DC		JRB
140	Packaging	1 pcs		5/30/18	0.00	0.00	Packaging3-1		9-89
150	QC21-FG	1 Ea		5/30/18	0.00	0.00	QC21		JUN 12 2018

Part Op 135 - Photocopy bluefile and create labels per PPP D117-1028-011 CHG001
Descriptions: 140 - Identify and pack for shipping as per PPP D117-1028-011

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C11A	Bolt	12 Ea (12 ea)	90-Start up Operation	#M137710-82
AN4C17A	Bolt	8 Ea (8 ea)	90-Start up Operation	5000064
D2274	Radius Block	8 Ea (8 ea)	90-Start up Operation	5054501
D3456-1	Washer	8 Ea (8 ea)	90-Start up Operation	5050328x4 5057206x4
D4012-3	Cushion	4 Ea (4 ea)	90-Start up Operation	F153228
D5377-1	Bearpaw	2 Ea (2 ea)	90-Start up Operation	5041203
D5378-041	Bearpaw Wearplate Assembly	2 Ea (2 ea)	90-Start up Operation	5009037
D5379-1	Bearpaw Clamp	4 Ea (4 ea)	90-Start up Operation	5062445
MS21043-4	Nut	20 Ea (20 ea)	90-Start up Operation	5056040
NAS1149D0463J	Washer	12 Ea (12 ea)	90-Start up Operation	5058952



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Container No: S076590



Part: D117-1028-011

Job No: 178220

Serial No/Batch: S076590

Revision:

Inspector:

Exp Date: 05/30/2018

Instructions:

Date: 05/30/18

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C11A	12	136	0
	AN4C17A	8	53	0
	D2274	8	326	0
	D3456-1	8	75	0
	D4012-3	4	121	0
	D5377-1	2	12	0
	D5378-041	2	8	0
	D5379-1	4	30	0
	MS21043-4	20	916	0
	NAS1149D0463J	12	6,054	0

Part Specifications

Specifications could not be found.

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4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D117-1028-011 <i>Bearpaw Installation</i>	27.7 lb 12.6 kg	0.0 in 0.0 mm	0.0 lb-in 0.0 mm-kg	204.1 in 5200 mm	5653 in-lb 65,520 mm-kg

5.0 PARTS LIST

QTY -011	Part Number	Description
X	D117-1028-011	BEARPAW INSTALLATION
8	D2274	RADIUS BLOCK
8	D3456-1	WASHER
4	D4012-3	CLAMP CUSHION
2	D5377-1	BEARPAW
2	D5378-041	BEARPAW WEARPLATE ASSY
4	D5379-1	BEARPAW CLAMP
12	AN4C11A	BOLT
8	AN4C17A	BOLT
20	MS21043-4	NUT
12	NAS1149D0463J	WASHER